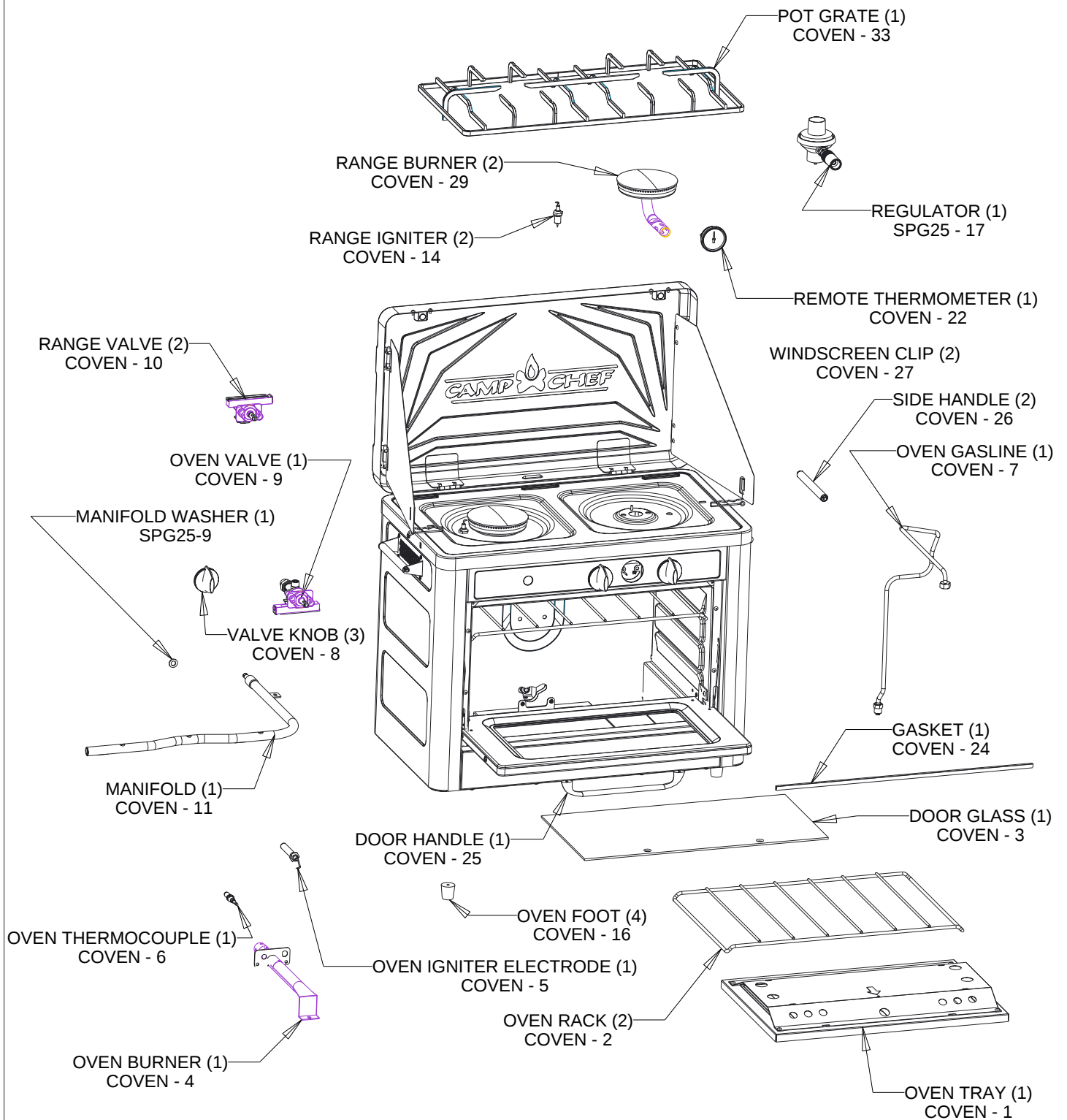
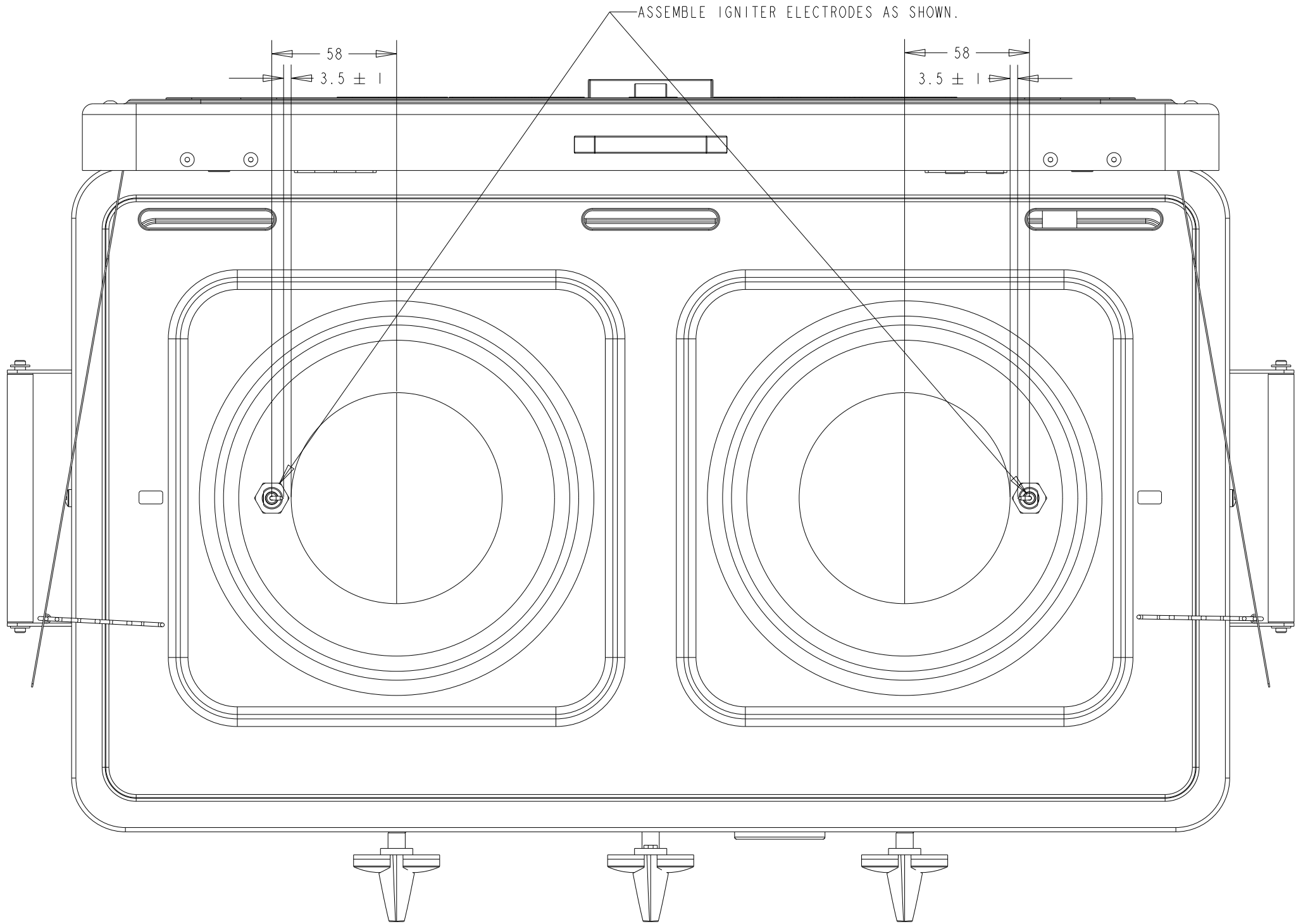


COVEN-3 PARTS LIST



NOTE: ALL DIMENSIONS IN MM

REV	DESCRIPTION	DATE	INITIALS
A			

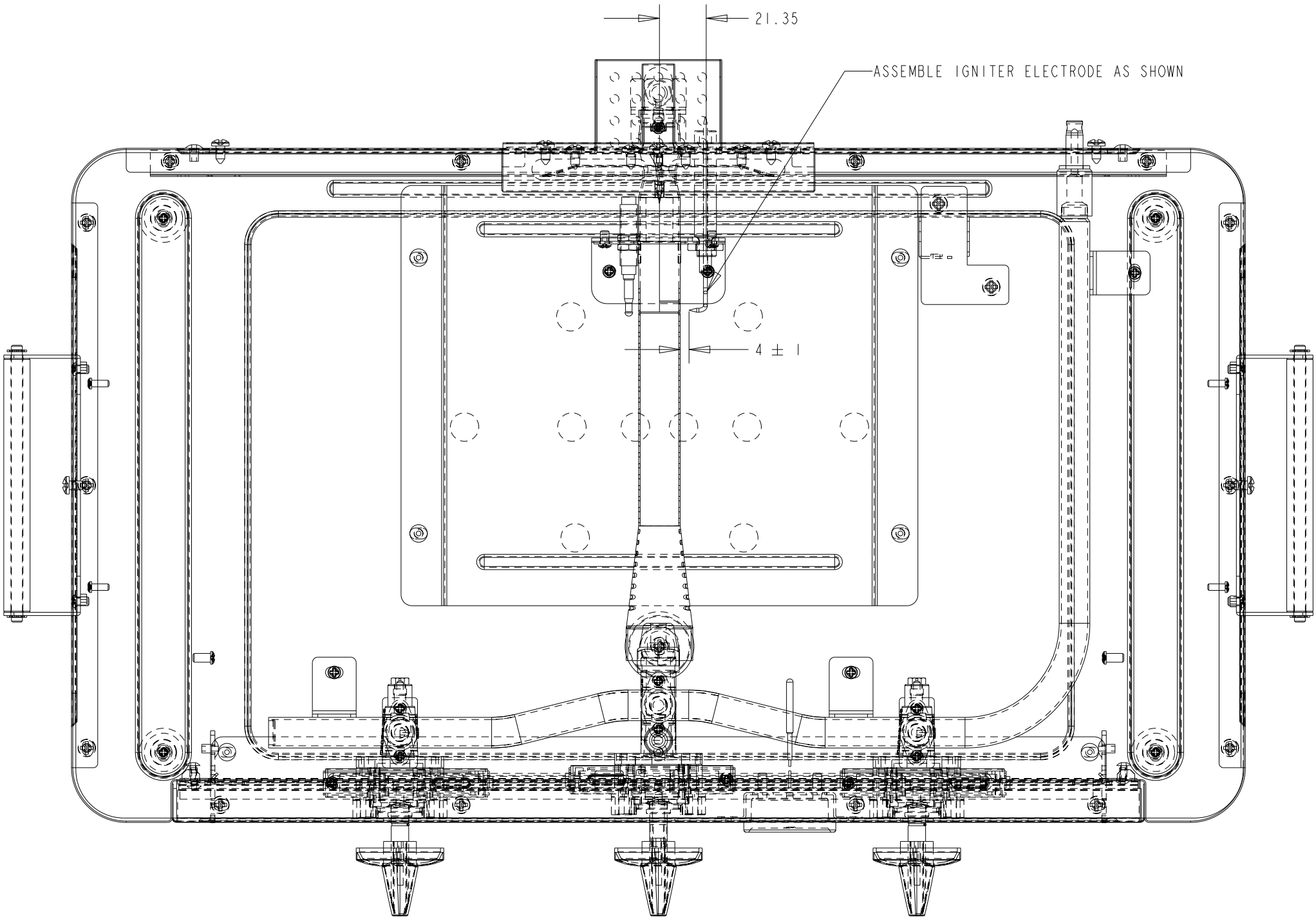


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UNLESS OTHERWISE SPECIFIED DEMISIONS ARE IN INCHES		 ALL FINISHED SURFACES ENLESS NOTED DEBURR OR BRAKE ALL SHARP EDGES	MATERIAL: -					
DECIMAL TOLERANCE XX=± .03" XXXX=±.005" .XXX=±.015" FRACTIONAL=±1/32"			FINISH: -					
ANGULAR TOLERANCE X° ±1" □ X' ± 0° 30'	PART	COVEN RANGE BURNER IGNITER ASM			PREPARER	BRETT	DATE	Sep-03-19
DIMENSIONING & TOLERANCING PER ASME Y14.5M-1994	PART #				CHECKED	-	DATE	-
	MODEL	COVEN-2011			DE	-	DATE	-
SHEET	DWG	COVEN-2011 PARTS			ME	-	DATE	-
2 OF 5	DIR				QE	-	DATE	-
					RELEASE	-	DATE	-

NOTE: ALL DIMENSIONS IN MM

REV	DESCRIPTION	DATE	INITIALS
A			



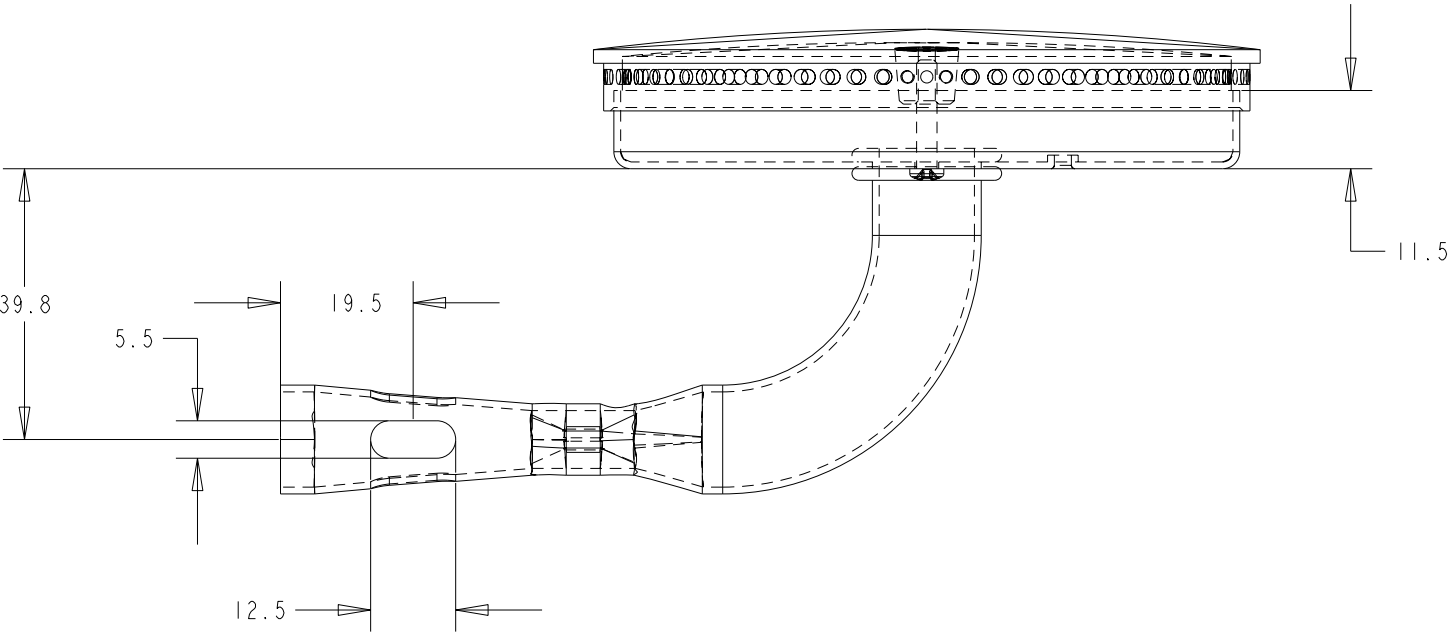
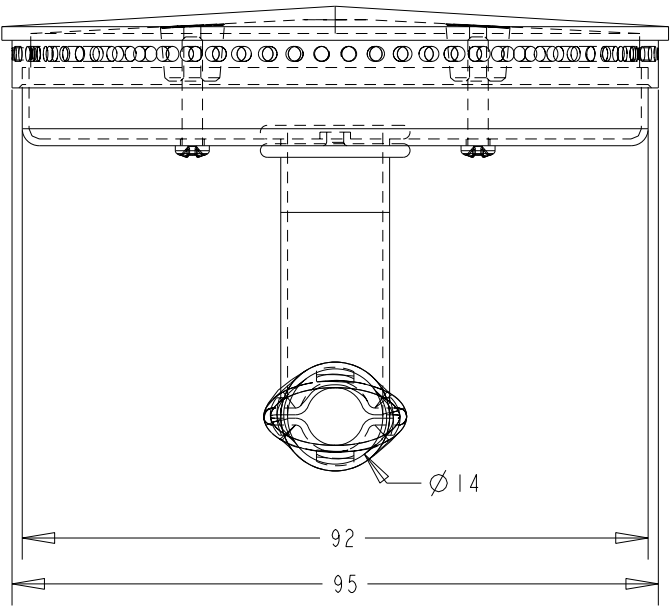
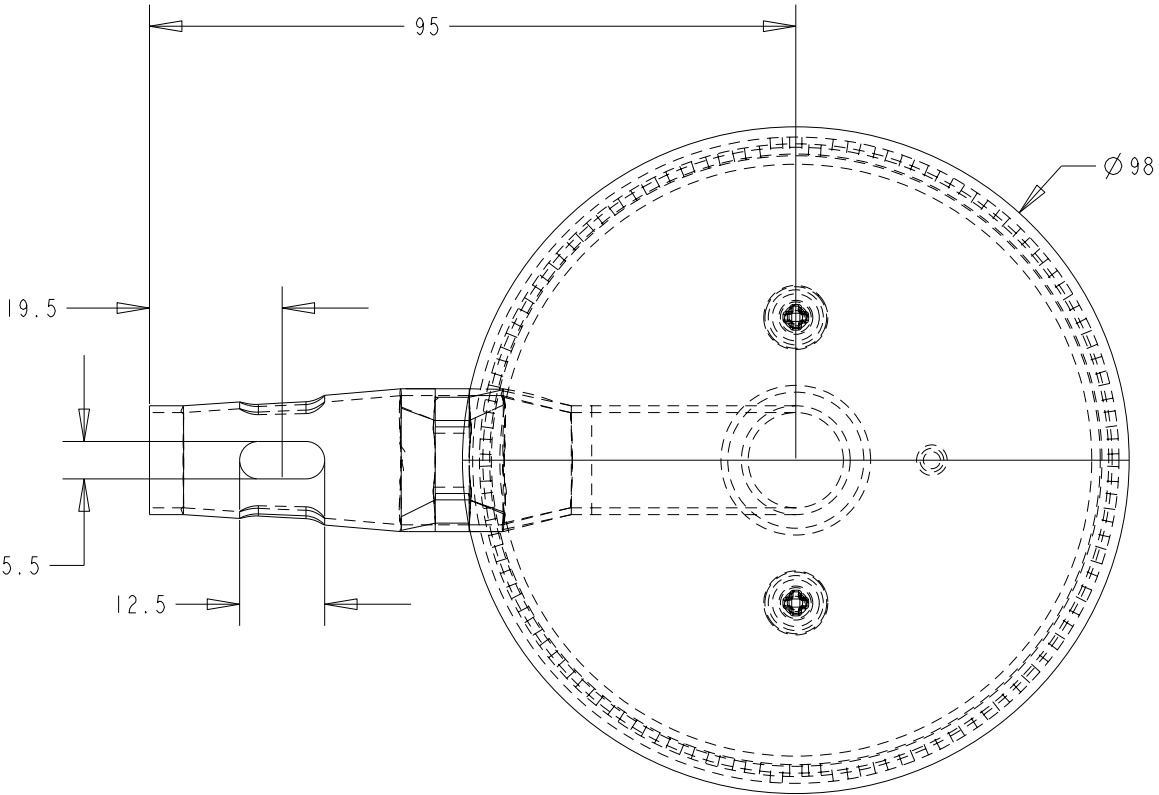
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UNLESS OTHERWISE SPECIFIED DEMOSIONS ARE IN INCHES		125 ALL FINISHED SURFACES ENLESS NOTED	DEBURR OR BRAKE ALL SHARP EDGES	MATERIAL:	-	CAMP CHEF			
DECIMAL TOLERANCE .XX=±.03" .XXXX=±.005" .XXX=±.015" FRACTIONAL=±1/32"				FINISH:	-				
ANGULAR TOLERANCE X° ±1° □ X' ± 0°30'	PART	OVEN IGNITER ASM		PREPARER	BRETT	DATE	Sep-03-19		
DIMENSIONING & TOLERANCING PER ASME Y14.5M-1994	PART #			CHECKED	-	DATE	-		
	MODEL	COVEN-2011		DE	-	DATE	-		
SHEET	DWG	COVEN-2011 PARTS		ME	-	DATE	-		
3 OF 5	DIR			QE	-	DATE	-		
				RELEASE	-	DATE	-		

NOTE: ALL DIMENSIONS IN MM

THIS BURNER TO BE USED WITH #66 ORIFICE
OUTPUT 7,500 BTU/HR

REV	DESCRIPTION	DATE	INITIALS
A			

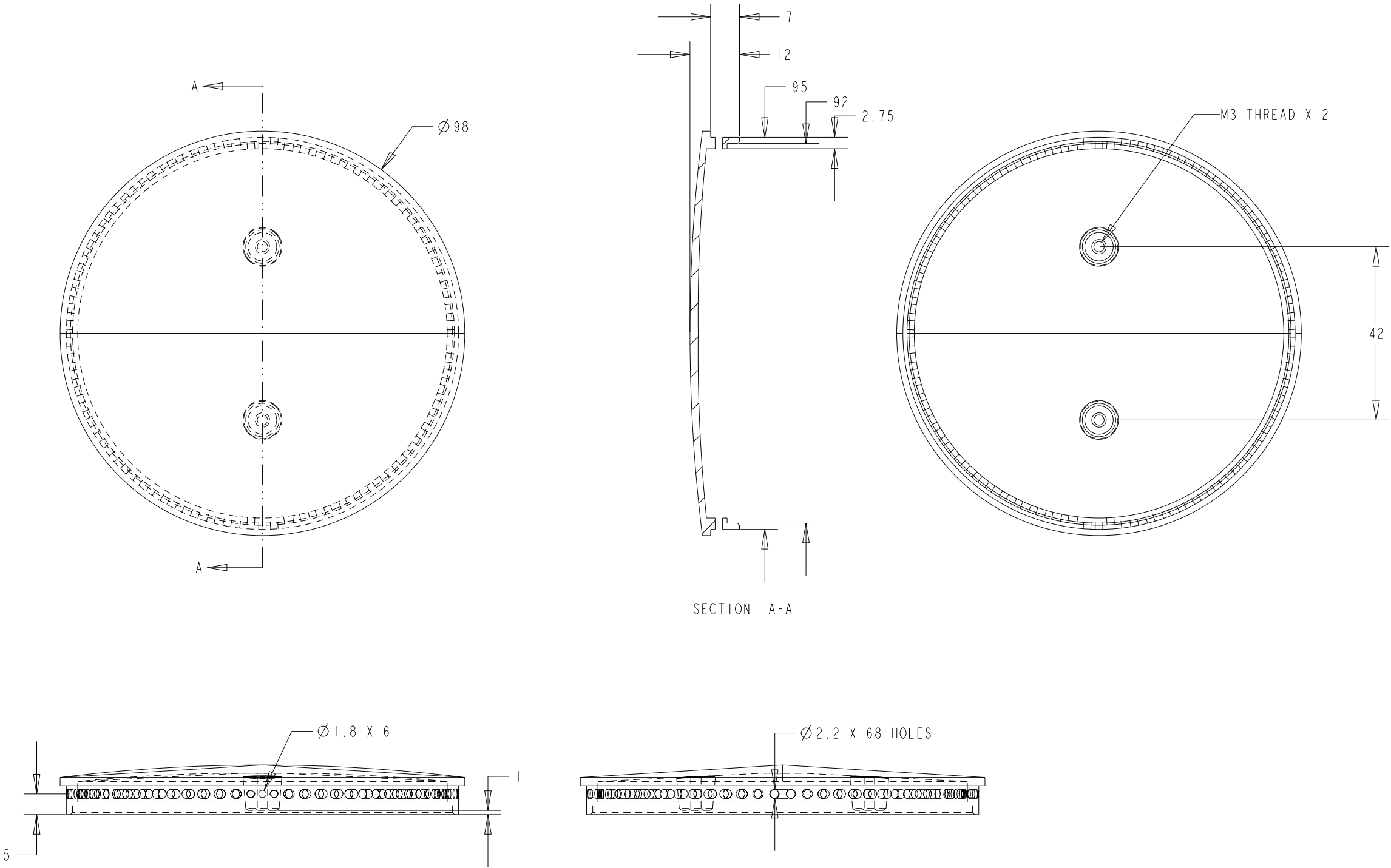


UNLESS OTHERWISE SPECIFIED DEMOSIONS ARE IN INCHES		125 ALL FINISHED SURFACES ENLESS NOTED DEBURR OR BRAKE ALL SHARP EDGES	MATERIAL:	STAINLESS BOTTOM BRASS TOP				
DECIMAL TOLERANCE .XX=±.03" .XXXX=±.005" .XXX=±.015" FRATIONAL=±1/32"			FINISH:	-				
ANGULAR TOLERANCE X° ±1° XX' ± 0°30'	PART	COVEN BURNER ASM 7,500 BTU/HR			PREPARER	BRETT	DATE	Sep-03-19
DIMENSIONING & TOLERANCING PER ASME Y14.5M-1994	PART #	COVEN-29			CHECKED	-	DATE	-
	MODEL	COVEN-2011			DE	-	DATE	-
		COVEN-2011 PARTS			ME	-	DATE	-
SHEET	DWG				QE	-	DATE	-
4 OF 5	DIR				RELEASE	-	DATE	-

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NOTE: ALL DIMENSIONS IN MM

REV	DESCRIPTION	DATE	INITIALS
A			

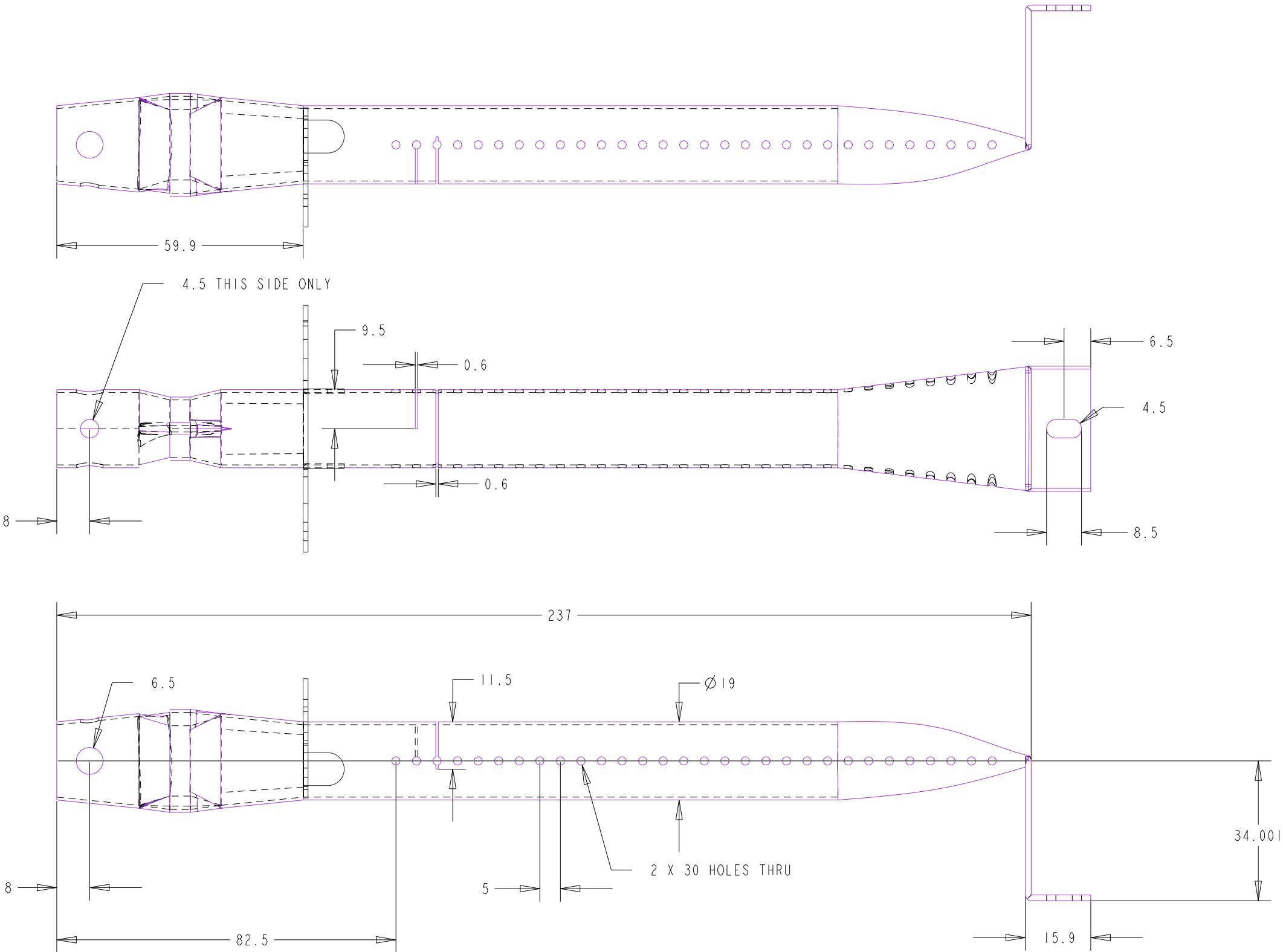


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UNLESS OTHERWISE SPECIFIED DEMOSIONS ARE IN INCHES DECIMAL TOLERANCE .XX=±.03" .XXXX=±.005" .XXX=±.015" FRATIONAL=±1/32"		 ALL FINISHED SURFACES ENLESS NOTED DEBURR OR BRAKE ALL SHARP EDGES	MATERIAL:	BRASS			
			FINISH:				
ANGULAR TOLERANCE X° ±1° □ X' ± 0°30'	PART	COVEN BURNER CAP		PREPARER	BRETT	DATE	Sep-11-19
DIMENSIONING & TOLERANCING PER ASME Y14.5M-1994	PART #	COVEN-29		CHECKED	-	DATE	-
	MODEL	98-76455		DE	-	DATE	-
SHEET	DWG	COVEN-2011 PARTS		ME	-	DATE	-
5 OF 5	DIR			QE	-	DATE	-
				RELEASE	-	DATE	-

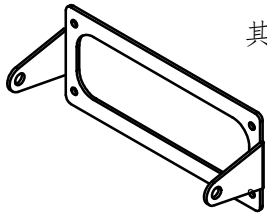
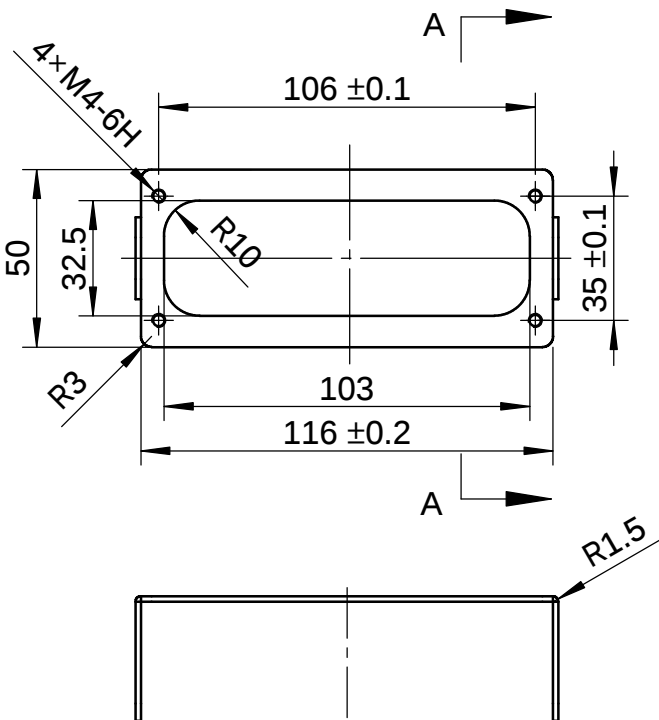
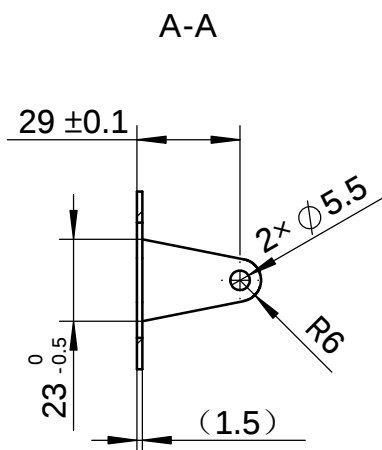
NOTE: ALL DIMENSIONS IN MM

REV	DESCRIPTION	DATE	INITIALS
A			

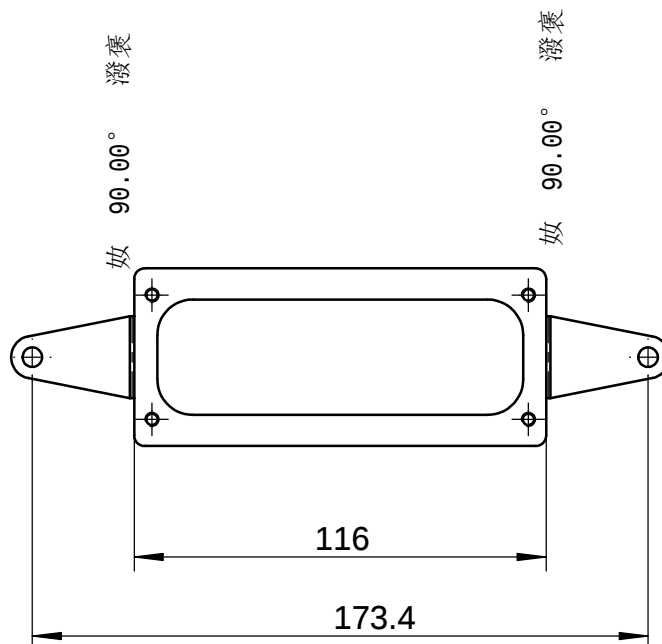


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UNLESS OTHERWISE SPECIFIED DEMISIONS ARE IN INCHES		125 / ALL FINISHED SURFACES ENLESS NOTED DEBURR OR BRAKE ALL SHARP EDGES	MATERIAL:	STAINLESS STEEL		CAMP CHEF		
DECIMAL TOLERANCE XX=±.03" XXXX=±.005" .XXX=±.015" FRACTIONAL=±1/32"			FINISH:	-				
ANGULAR TOLERANCE X° ±1° □ XX' ± 0°30' DIMENSIONING & TOLERANCING PER ASME Y14.5M-1994 SHEET 1 OF 1	PART	COVEN OVEN BURNER		PREPARER	BRETT	DATE	Sep-10-19	
	PART #	COVEN-4		CHECKED	-	DATE	-	
	MODEL	-418		DE	-	DATE	-	
	DWG	COVEN OVEN BURNER		ME	-	DATE	-	
	DIR	PROJ. LOCATION:1		QE	-	DATE	-	
				RELEASE	-	DATE	-	

1		2		3		4		5		6	
CS-01B-7						切边 冲孔 $\sqrt[25]{}$ 其余 $\sqrt[25]{}$ 					
											
技术要求											
1 工件平整,光滑,不得有扭曲变形;											
2 未注尺寸公差按GB/T15055-f;											
3 表面喷涂,颜色按生产计划单或ERP。											
借 (通) 用 件 登 记											
旧底图总号						板1.5/SPCC				中山百得厨卫有限公司	
底图总号											
标记 处数 分区 更改文件号 签名 年、月、日										提手	
设计						版本号 数量 重量 比例					
日期						会 签				CS-01B-7	
审核											
档案员 日期						共 张 第 张					
1		2		3		4		5		6	

CS-01B-7



借(通)用
件登记

旧底图总号

底图总号

标记 处数 分区 更改文件号 签名 年、月、日

签字

设计

标准化

日期

审核

档案员 日期

工艺

批准

板1.5/SPCC

阶段标记

重量

比例

1:2

共 张

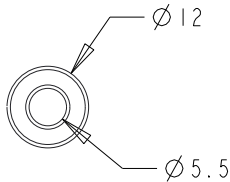
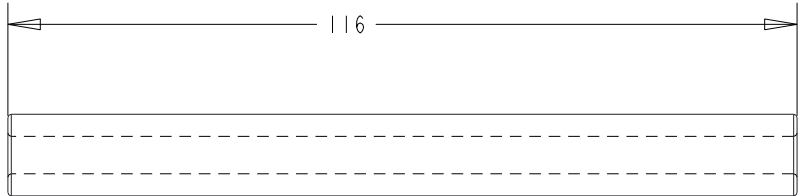
第 张

中山市百得燃气用具有限公司

提手

CS-01B-7

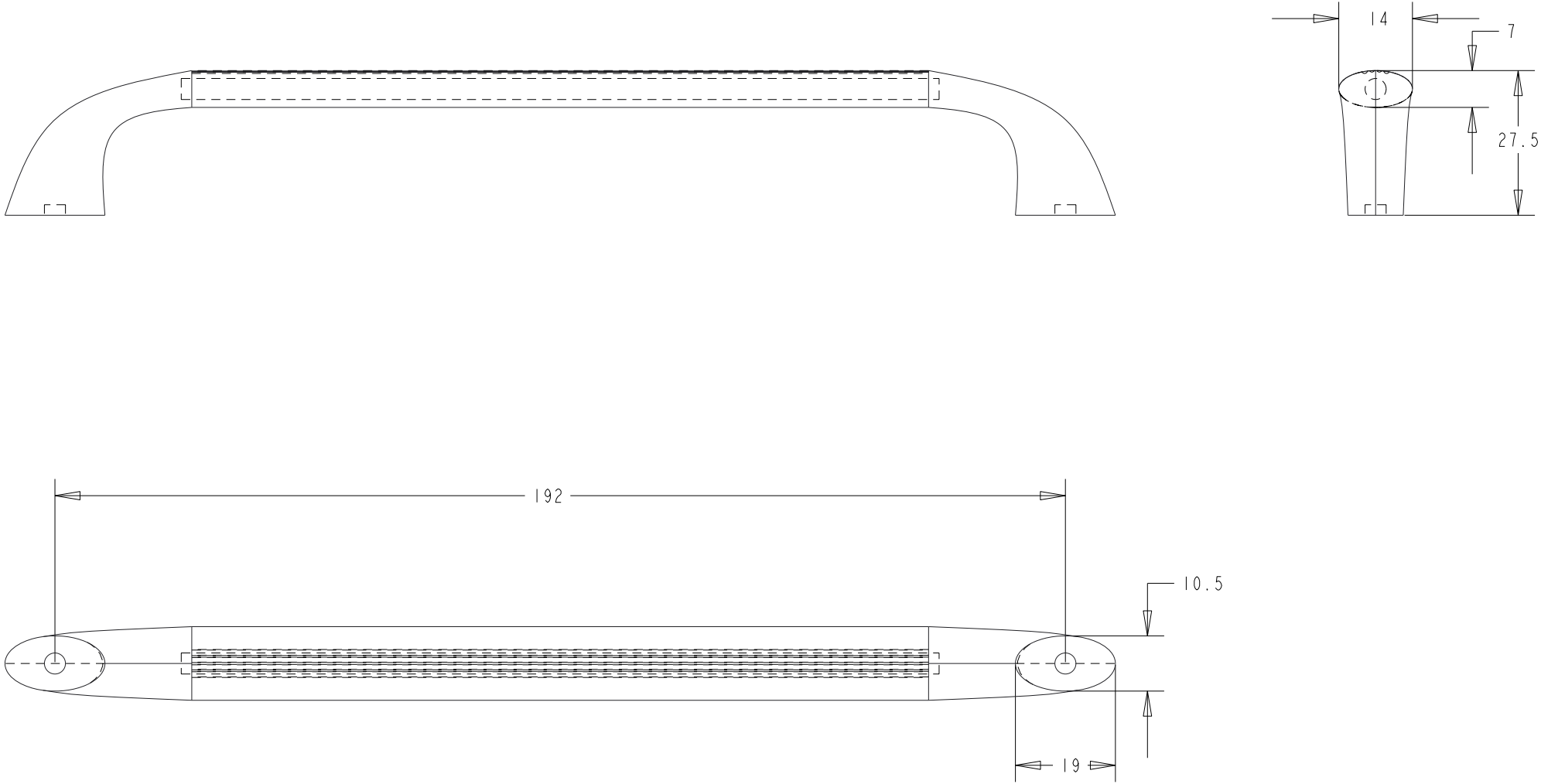
REV	DESCRIPTION	DATE	INITIALS
A			



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UNLESS OTHERWISE SPECIFIED DEMOSIONS ARE IN INCHES		125 ALL FINISHED SURFACES ENLESS NOTED DEBURR OR BRAKE ALL SHARP EDGES	MATERIAL:	BAKELITE (BLACK)				
DECIMAL TOLERANCE XX=± .03" XXX=±.005" .XXX=±.015" FRACTIONAL=±1/32"			FINISH:	SMOOTH				
ANGULAR TOLERANCE X° ±1' □ XX' ± 0° 30'	PART	COVEN HANDLE		PREPARER	BRETT	DATE	Sep-19-19	
DIMENSIONING & TOLERANCING PER ASME Y14.5M-1994	PART #	COVEN-26		CHECKED	-	DATE	-	
	MODEL	-401		DE	-	DATE	-	
				ME	-	DATE	-	
				QE	-	DATE	-	
SHEET	DWG	COVEN-2011 PARTS				DATE	-	
6 OF 7	DIR	PROJ_LOCATION:1		RELEASE	-	DATE	-	

REV	DESCRIPTION	DATE	INITIALS
A			



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UNLESS OTHERWISE SPECIFIED DEMOSIONS ARE IN INCHES		125 ALL FINISHED SURFACES ENLESS NOTED DEBURR OR BRAKE ALL SHARP EDGES	MATERIAL:	ZINC ALUMINUM ALLOY				
DECIMAL TOLERANCE .XX=±.03" .XXXX=±.005" .XXX=±.015" FRACTIONAL=±1/32"			FINISH:	-				
ANGULAR TOLERANCE X° ±1° □ XX' ± 0° 30'	PART	COVEN OVEN DOOR HANDLE		PREPARER	BRETT	DATE	Sep-19-19	
DIMENSIONING & TOLERANCING PER ASME Y14.5M-1994	PART #	COVEN-25		CHECKED	-	DATE	-	
	MODEL	-423		DE	-	DATE	-	
SHEET	DWG	COVEN-2011 PARTS		ME	-	DATE	-	
				QE	-	DATE	-	
7 OF 7	DIR	PROJ. LOCATION:1		RELEASE	-	DATE	-	

1		2		3		4		5		6	
0-22'T0-SC											
技术要求											
1 零件耐温不小于220℃；											
2 未注尺寸公差按GB/T1804-m；											
3 未注要求按封样。											
借 (通) 用 件 登 记											
旧底图总号								中山百得厨卫有限公司			
底图总号											
标 记		处 数		分 区		更改文件号		签 名		年、月、日	
设 计						标 准 化					
日 期						会 签					
审 核											
档 案 员		日 期				批 准					
工 艺											
1		2		3		4		5		6	